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### Synthesis and characterization of novel conjugated copolymers containing 3,4-dialkoxythiophene and 1,3,4-oxadiazole units

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### Abstract

In this report we describe the synthesis, optical and electrochemical properties of new conjugated copolymers (P1–P4) based on 3,4-dialkoxythiophene and 1,3,4-oxadiazole units. The copolymers are prepared using the precursor polyhydrazide route. The chemical structures of the copolymers are confirmed using FTIR, NMR spectroscopy and CHNS analysis. The polymers exhibit good thermal stability with the onset decomposition temperature in nitrogen at around 300 °C. The optical and charge-transporting properties of the copolymers are investigated by UV–visible absorption spectroscopy, fluorescence emission spectroscopy and cyclic voltammetry. The polymers have low-lying LUMO energy levels ranging from -3.28 to -3.32 eV and high-lying HOMO energy levels ranging from -5.26 to -5.62 eV, which indicated that they may be promising candidates for the fabrication of polymer light-emitting diodes. In addition, the copolymers showed good third-order non-linear optical properties.

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### 1. Introduction

Since the initial report of conjugated polymer based light-emitting diodes (PLEDs) by the Cambridge group in 1990 [1], enormous efforts have been devoted to the synthesis of light-emitting polymers.

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Polyparaphenylenevinylene (PPV) [2], polyparaphenylene (PPP) [3], polythiophene (PT) [4], polyfluorene (PF) [5] and their derivatives have been widely used as light-emitting materials in devices. However, all these polymers are  $\pi$ -excessive in nature and hence have greater tendency to transport holes than transporting electrons. Another series of polymers containing  $\pi$ -deficient heterocycles like pyridine, pyran, and oxadiazoles show greater tendency to transport to achieve high electroluminescent efficiency, it is

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necessary to balance the injection of electrons and holes at the opposite contacts in PLED devices. However, for most of the conjugated polymers, the barrier between the LUMO of the polymer and the work function of the cathode is much larger than that between the HOMO of the polymer and the work function of the anode that results in an imbalance of the injection between electrons and holes. Several approaches have been developed to overcome this problem. One is to use metals with low work function such as calcium as cathode [7]. The major problem with this method is that calcium is highly susceptible to atmospheric degradation resulting in much lowered device stability. Second approach is the design of multilayer devices, in which an additional electron-transporting layer is sandwiched between the emissive layer and cathode [8]. However the most promising approach to minimize the energy barriers between the fermi energy of the metallic electrodes and energy of the frontier levels of the polymer layer is to modulate the positions of the band edges of the polymer through proper derivatization of its conjugated backbone. for instance with  $\pi$ -electron donor and/or acceptor groups. In this direction few conjugated donoracceptor copolymers constituted of  $\pi$ -excessive and  $\pi$ -deficient units were synthesized and showed unique electrochemical and optical properties [9–11]. Our interest is to synthesize copolymers containing 3,4-dialkoxythiophene as electron rich p-dope type segment and 1,3,4-oxadizole as electron deficient n-type segment. 3,4-Dialkoxy substituted polythiophenes show facile dopability and lower bandgap ascribable to the electron donating nature of the alkoxy moiety. On the other hand, polyoxadiazoles, due to the high electron affinity of the oxadiazole moiety, are attractive candidates for n-type light-emitting and electron-transporting materials. However, in case of poly(3,4-dialkoxythiophene)s the steric interaction of alkoxy groups of adjacent thiophene rings reduces the coplanarity that decreases the effective conjugation length of the polymer. In order to minimize such steric interactions, we have introduced spacer units along the polymeric backbone so that the thiophene rings are well separated which thus minimizes the steric interactions of the alkoxy groups. In this report we describe the synthesis and characterization of four copolymers (P1-P4) based on 3,4-dialkoxythiophene and 1,3,4-oxadiazole units containing either 2,5-dialkoxybenzene or benzene moieties as spacer units.

#### 2. Experimental part

Diethyl 3,4-dihydroxythiophene-2,5-dicarboxylate (1) was synthesized according to the literature procedure [12]. Dimethylformamide (DMF) and acetonitrile (ACN) were dried by distillation over CaH<sub>2</sub>. Diethyl 2,5-dihydroxyterephthalate was purchased from Aldrich. Tetrabutylammoniumperchl*n*-bromoalkanes orate (TBAPC) and were purchased from Lancaster (UK) and were used as received. All other solvents and reagents were of analytical grade, were purchased commercially and used without further purification. Infrared spectra of all intermediate compounds and polymers were recorded on a Nicolet Avatar 330 FTIR (Thermo Electron Corporation). The UV-visible absorption spectra of the copolymers were measured using a Varian CARY 500 spectrophotome-Thermogravimetric analysis (TGA) was ter. carried out with a thermal analysis 2950 thermogravimetric analyzer (TA instruments). <sup>1</sup>H NMR spectra were obtained with an AMX 400 MHz FT-NMR spectrometer using TMS/solvent signal as internal reference. Molecular weights of the copolymers were determined by a Shimadzu gel permeation chromatograph using polystyrene standards. Fluorescence emission spectra of the copolymers were recorded using a Perkin Elmer LS 50B luminescence spectrometer. Elemental analyses were performed on a Flash EA 1112 CHNS analyzer (Thermo Electron Corporation). The electrochemical studies of the copolymers were carried out using an AUTOLAB PGSTAT 30 electrochemical analyzer. Cyclic voltammograms were recorded using a three-electrode cell system, with a glass carbon button as working electrode, a Pt wire as counter electrode and an Ag/AgCl electrode as the reference electrode.

# 2.1. Synthesis of diethyl 2,5-dialkoxyterephthalates (5a,b)

### 2.1.1. Diethyl 2,5-dihexyloxyterephthalate (5a)

A mixture of diethyl 2,5-dihydroxy terephthalate (4) (1 g, 4 mmol), potassium carbonate (1.1 g, 8 mmol), potassium iodide (0.13 g, 0.8 mmol) and 20 ml of cyclohexanone was taken in a round bottom flask fitted with a condenser connected to a  $CaCl_2$  guard. To this reaction mixture, 1-bromohexane (1.8 ml, 13.2 mmol) was added drop-wise with stirring and the mixture was refluxed for 20 h. The hot reaction mixture was filtered and washed with

cyclohexanone. The combined filtrate was vacuum distilled to remove the cyclohexanone and the excess 1-bromohexane. The pale yellow residue, which solidified on cooling, was then recrystallized from ethanol to get the pure compound **5a**.

<sup>1</sup>H NMR (CDCl<sub>3</sub>),  $\delta$  (ppm): 7.28 (s, 2H), 4.2 (q, 4H), 3.95 (t, 4H), 1.71–1.26 (m, 22H), 0.87 (t, 6H). IR (KBr),  $\nu$  (cm<sup>-1</sup>): 2950, 2865, 1695, 1417, 1385, 1298, 1211, 1026, 951, 783, 735, 625, 556. Elem. Anal. Calcd for C<sub>24</sub>H<sub>38</sub>O<sub>6</sub>: C 68.25; H 9.01. Found: C 68.45; H 8.92.

### 2.1.2. Diethyl 2,5-dioctyloxyterephthalate (5b)

Compound **5b** was synthesized according to the procedure described for **5a** by reacting compound **4** (1 g, 4 mmol) with *n*-bromooctane (2.4 ml, 14 mmol).

<sup>1</sup>H NMR (CDCl<sub>3</sub>),  $\delta$  (ppm): 7.34 (s, 2H), 4.26 (q, 4H), 3.97 (t, 4H), 1.82–1.31 (m, 30H), 0.89 (t, 6H). IR (KBr),  $\nu$  (cm<sup>-1</sup>): 2955, 2862, 1692, 1417, 1380, 1300, 1212, 1024, 948, 785, 730, 621, 552. Elem. Anal. Calcd for C<sub>28</sub>H<sub>46</sub>O<sub>6</sub>: C 70.29; H 9.62. Found: C 70.38; 9.79.

# 2.2. Synthesis of 2,5-dialkoxyterephthalic acids (6a,b)

Diethyl 2,5-dialkoxyterephthalate (0.5 g) was refluxed with 15 ml of 5% alcoholic potassium hydroxide solution for 4 h. The reaction mixture was cooled to room temperature and acidified with hydrochloric acid to give a white precipitate. The precipitates were collected by filtration, dried and recrystallized from ethanol to yield 2,5-dialkoxyterephthalic acids as white crystals.

2,5-Dihexyloxyterephthalic acid (**6a**): <sup>1</sup>H NMR (CDCl<sub>3</sub>),  $\delta$  (ppm): 13 (s, 2H), 7.39 (s, 2H), 4.06 (t, 4H), 1.28–1.75 (m, 16H), 0.9 (t, 6H). IR (KBr), v (cm<sup>-1</sup>): 3375, 2950, 2868, 1685, 1508, 1472, 1418, 1390, 1295, 1232, 1134, 1074, 1020, 948, 782, 732, 620, 552. Elem. Anal. Calcd for (C<sub>20</sub>H<sub>30</sub>O<sub>6</sub>: C 65.57; H 8.2. Found: C 64.72; H 8.19.

2,5-Dioctyloxyterephthalic acid (**6b**): <sup>1</sup>H NMR (CDCl<sub>3</sub>),  $\delta$  (ppm): 13.1 (s, 2H), 7.38 (s, 2H), 4.03 (t, 4H), 1.26–1.72 (m, 22H), 0.91 (t, 6H). IR (KBr),  $\nu$  (cm<sup>-1</sup>): 3372, 2950, 2865, 1695, 1502, 1468, 1417, 1383, 1299, 1231, 1130, 1072, 1022, 946, 785, 736, 625, 554. Elem. Anal. Calcd for C<sub>24</sub>H<sub>38</sub>O<sub>6</sub>: C 68.25; H 9.0. Found: C 68.42; H 8.79.

## 2.3. Synthesis of 2,5-dialkoxyterephthalic acid chlorides (7*a*,*b*)

A mixture of 2,5-dialkoxyterephthalic acid (0.5 g), 20 ml of thionyl chloride and three drops of DMF was refluxed for 5 h. The excess thionyl chloride was distilled off and the remaining solid residue was extracted with dichloromethane. The solvent was removed by rotary evaporation and the solid product obtained was recrystallized from hexane to yield diacid chlorides as yellow needles.

2,5-Dihexyloxyterephthalic acid chloride (7a): <sup>1</sup>H NMR (CDCl<sub>3</sub>),  $\delta$  (ppm): 7.37 (s, 2H), 4.03 (t, 4H), 1.29–1.75 (m, 16H), 0.92 (t, 6H). IR (KBr),  $\nu$ (cm<sup>-1</sup>): 2953, 2872, 1705, 1678, 1514, 1442, 1316, 1248, 1224, 1150, 1050, 998, 945, 798, 762, 730. Elem. Anal. Calcd for C<sub>20</sub>H<sub>28</sub>O<sub>4</sub>Cl<sub>2</sub>: C 59.55; H 6.95. Found: C 59.38; H 7.08.

2,5-Dioctyloxyterephthalic acid chloride (**7b**): <sup>1</sup>H NMR (CDCl<sub>3</sub>),  $\delta$  (ppm): 7.36 (s, 2H), 4.02 (t, 4H), 1.26–1.74 (m, 22H), 0.91 (t, 6H), IR (KBr),  $\nu$ (cm<sup>-1</sup>): 2945, 2875, 1708, 1680, 1507, 1443, 1310, 1246, 1223, 1152, 1048, 1000, 941, 792, 765, 735, 557. Elem. Anal. Calcd for C<sub>24</sub>H<sub>36</sub>O<sub>4</sub>Cl<sub>2</sub>: C 62.75; H 7.84. Found: C 62.84; H 7.68.

# 2.4. General procedure for the synthesis of polyhydrazides (**9a–d**)

To a mixture of 1 equiv of appropriate dihydrazide, 2 equiv of anhydrous aluminum chloride and 0.1 ml of pyridine, 1 equiv of the appropriate acid chloride was added slowly at room temperature. The reaction mixture was stirred at room temperature for 5 h. The resultant yellow solution was heated at 80 °C with stirring for 20 h. After cooling to room temperature the reaction mixture was poured into water to get a precipitate. The precipitate was collected by filtration and was washed with water followed by acetone and finally dried in vacuum to get the corresponding polyhydrazides in 75–85 % yield.

Compound **9a**: Yield: 85%. IR (KBr), v (cm<sup>-1</sup>): 3366, 2930, 2803, 2715, 1627, 1507, 1462, 1359, 1206, 1056, 763, 496, 421. Compound **9b**: Yield: 80%. IR (KBr), v (cm<sup>-1</sup>): 3362, 2934, 2814, 2718, 1628, 1509, 1458, 1357, 1210, 1058, 756, 492. Compound **9c**: Yield: 75%. IR (KBr), v (cm<sup>-1</sup>): 3350, 2982, 2886, 1696, 1511, 1426, 1288, 1112, 937, 879, 782, 731 cm<sup>-1</sup>. Compound **9d**: Yield: 80%. IR: 3362, 2979, 2858, 1695, 1512, 1455, 1285, 1047, 1114, 930, 864, 720.

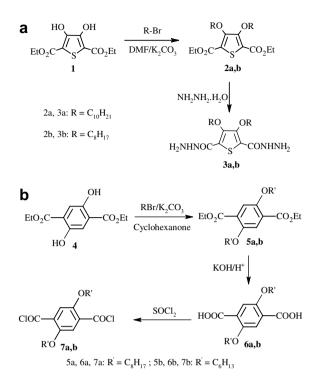
## 2.5. General procedure for the synthesis of polyoxadiazoles (P1-P4)

For the synthesis of polyoxadizoles **P1** and **P2**, the appropriate polyhydrazide (0.5 g) was refluxed with phosphorous oxychloride (20 ml) for 20 h. The reaction mixture was then cooled to room temperature and poured in to excess of cold water. The resulting precipitate was collected by filtration and was washed with water and dried in oven to get the polymers in 70–80% yield. Polyoxadiazoles **P3** and **P4** were synthesized by heating the appropriate polyhydrazide with polyphosphoric acid (50 ml) at 100 °C for 4 h. The precipitate obtained by pouring the reaction mixture to excess of water was filtered, washed with excess water followed by acetone and dried at oven to get the copolymers in 80–90% yield.

Compound **P1**: <sup>1</sup>H NMR (DMSO- $d_6$ ),  $\delta$  (ppm): 7.36 (s, 2H), 4.15 (t, 4 H), 4.01 (t, 4H), 1.91-0.89 (m, 68H), IR (KBr), v (cm<sup>-1</sup>): 2925, 2854, 2786, 1744, 1541, 1484, 1354, 1098, 981, 767, 670. Elem. Anal. Calcd for C<sub>50</sub>H<sub>78</sub>N<sub>4</sub>SO<sub>6</sub>: C 69.61; H 9.05; N 6.5; S 3.71. Found: C 69.91; H 9.28; N 6.75; S 3.92. Compound P2: <sup>1</sup>H NMR (DMSO- $d_6$ ),  $\delta$ (ppm): 7.34 (s, 2H), 4.16 (t, 4H), 4.02 (t, 4H), 1.9-0.91 (m, 60H). IR (KBr), v (cm<sup>-1</sup>): 2920, 2850, 2788, 1750, 1545, 1482, 1350, 1096, 978, 768, 670. Elem. Anal. Calcd for C<sub>46</sub>H<sub>70</sub>N<sub>4</sub>SO<sub>6</sub>: C 68.48; H 8.68; N 6.95; S 3.97. Found: C 68.72; H 9.04; N 6.83; S 4.18. Compound P3: <sup>1</sup>H NMR (DMSO $d_6$ ),  $\delta$  (ppm): 8.03 (s, 4H), 4.1 (t, 4H), 1.8–0.92 (m, 38H). IR (KBr), v (cm<sup>-1</sup>): 2928, 2856, 1697, 1535, 1488, 1428, 1373, 1278, 1174, 1052, 1012, 854, 728. Elem. Anal. Calcd for C<sub>34</sub>H<sub>36</sub>N<sub>4</sub>SO<sub>4</sub>: C 67.33; H 7.6; N 9.24; S 5.28. Found: C 67.54; H 7.45; N 9.36; S 5.42. Compound P4: <sup>1</sup>H NMR (DMSO $d_6$ ),  $\delta$  (ppm): 8.01 (s, 4H), 4.12 (t, 4H), 1.79–0.93 (m, 30H). IR (KBr), v (cm<sup>-1</sup>): 2989, 2883, 1696, 1544, 1510, 1426, 1289, 1112, 1007, 938, 880, 782, 731. Elem. Anal. Calcd for C<sub>30</sub>H<sub>38</sub>N<sub>4</sub>SO<sub>4</sub>: C 65.45; H 6.91; N 10.18; S 5.81. Found: C 64.87; H 7.31; N 10.36; S 5.46.

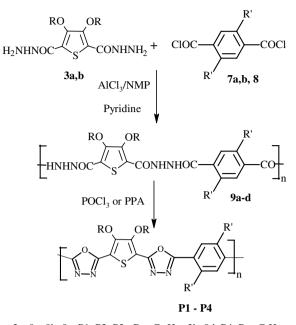
### 2.6. Synthesis and initial characterizations of copolymers

Synthetic routes for the synthesis of 3,4-dialkoxythiophene-2,5-carbonyldihydrazides (3a, b) are shown in Scheme 1a. Diethyl 3,4-dialkoxythiophene-2,5-dicarboxylates were prepared by treating diethyl 3,4-dihydroxythiophene-2,5-dicarboxylate (1) with the corresponding *n*-bromoalkanes in pres-



Scheme 1. (a) Synthesis of 3,4-dialkoxythiophene-2,5-carbonyldihydrazides (**3a,b**). (b) Synthesis of 2,5-dialkoxyterephthalic acid chlorides (**7a,b**).

ence of potassium carbonate and DMF. For the synthesis of 3,4-dialkoxythiophene-2,5-carbonyldihydrazides, corresponding diethyl 3,4-dialkoxythiophene-2,5-dicarboxylates were treated with excess of hydrazine hydrate in methanol [11]. 2,5-Dialkoxyterephthaloyl chlorides (7a,b) were synthesized following the route depicted in Scheme 1b. Diethyl 2,5-dihydroxyterephthalate (4) was etherified with corresponding alkyl bromide in the presence of potassium carbonate to yield diethyl 2,5-dialkoxyterephthalates (5a,b). Saponification of 5a,b with 10% aqueous potassium hydroxide yielded the 2,5-dialkoxyterephthalic acids (6a,b). The diacid chlorides (7a.b) were obtained by refluxing corresponding 2,5-dialkoxyterephthalic acids with excess of thionyl chloride. Synthetic routes of copolymers P1-P4 are shown in Scheme 2. Precursor polyhydrazides (9a-d) were prepared by the polycondensation reaction of appropriate 3,4-dialkoxythioph-ene-2,5carbonyldihydrazide with the corresponding diacyl chloride in N-methylpyrrolidone (NMP) in the presence of anhydrous aluminum chloride and pyridine. The polyhydrazides were converted in to the corresponding poly (1,3,4-oxadiazole)s, (P1-P4),



3a, 9a, 9b, 9c, P1, P2, P3,:  $R = C_{10}H_{21}$ ; 3b, 9d, P4:  $R = C_8H_{17}$ 7a, 9a, P1:  $R' = -OC_8H_{17}$ ; 7b, 9b, P2:  $R' = -OC_6H_{13}$ ,

8, 9c, 9d, P3, P4; R' = H

Scheme 2. Synthesis of polymers (P1-P4).

by cyclodehydration of the hydrazide group in to 1,3,4-oxadiazole ring, using a dehydrating agent. Polyphosphoric acid (PPA) was used for the cvclodehydration of polyhydrazides 9c.d. As polyhydrazides 9a,b were soluble, phosphorous oxychloride (POCl<sub>3</sub>) was utilized for the cyclodehydration reaction. The successful conversion of polyhydrazides into polyoxadiazoles was confirmed by FTIR spectroscopy. The stretching bands of C=O and N-H groups in polyhydrazides disappeared in the FTIR spectrum of corresponding polyhydrazides, where as the band corresponding to imine (C=N)in an oxadiazole ring was newly generated. In addition, =C-O-C= stretching is also observed for these copolymers. Fig. 1 shows the FTIR spectrum of polyhydrazide 9a. The FTIR spectrum of the corresponding polyoxadiazole (P1) is shown in Fig. 2. Copolymers P1-P4 were obtained as brownish green powders. Copolymers P3 and P4 are partially soluble in conventional solvents such as CHCl<sub>3</sub> and THF, but readily soluble in DMF, DMSO, NMP, and in strong organic acids like trifluoroacetic acid. Whereas copolymers P1 and P2 are sparingly soluble in CHCl<sub>3</sub> and THF as expected from the solubilizing effect of alkoxy groups of 2,5-dialkoxybenzene units. The chemical structures of the copolymers were confirmed by <sup>1</sup>H NMR spectra. In <sup>1</sup>H NMR spectra of copolymers **P1** and **P2**, a singlet peak was observed at around  $\delta$  7.36 due to aromatic protons. The copolymers showed triplet

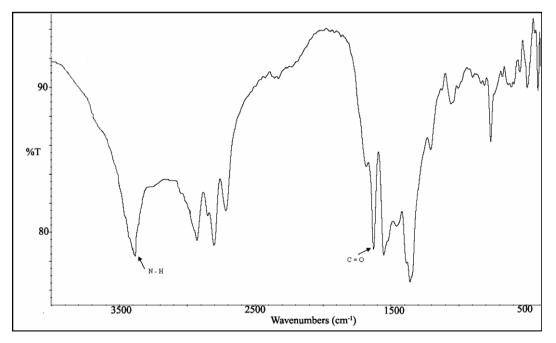


Fig. 1. FTIR spectrum of polyhydrazide 9a.

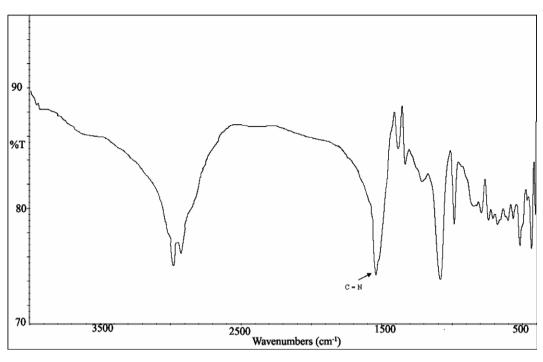


Fig. 2. FTIR spectrum of polyoxadiazole P1.

peaks at around  $\delta$  4.15 and 4.01 due to the –OCH<sub>2</sub>– protons of the alkoxy groups on the thiophene and phenyl rings, respectively. In addition, multiple peaks were obtained in the range  $\delta$  1.91–0.89, due to  $-(CH_2)_{n-}$  protons of the alkoxy groups. The <sup>1</sup>H NMR spectra of polymers **P3** and **P4** showed characteristic peaks; a singlet at around  $\delta$  8.03 due to aromatic protons, a triplet at around  $\delta$  4.12 due to

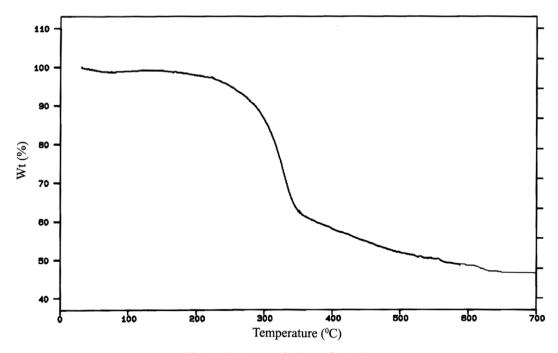


Fig. 3. TGA curve of polyoxadiazole P1.

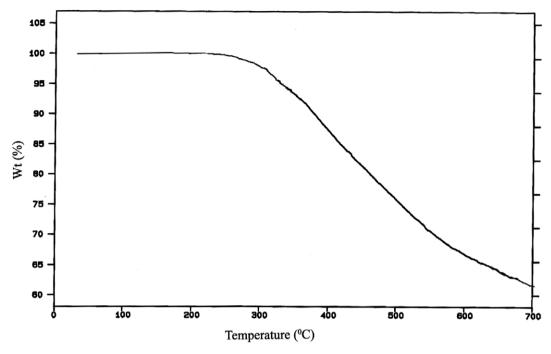


Fig. 4. TGA curve of polyoxadiazole P3.

-OCH<sub>2</sub>- protons of the alkoxy group and multiple peaks in the range  $\delta$  1.8–0.92 due to –(CH<sub>2</sub>)<sub>n</sub>– protons of the alkoxy groups. The elemental analysis results for the copolymers are in agreement with their expected empirical formula. The molecular weights of the copolymers were determined by means of gel permeation chromatography (GPC) using THF as eluant against polystyrene standards. The molecular weights of P1 and P2 are found to be  $M_{\rm n} = 8840 \ (M_{\rm w}/M_{\rm n} = 1.41)$  and  $M_{\rm n} = 9260 \ (M_{\rm w}/M_{\rm n})$  $M_{\rm n} = 1.48$ ), respectively. Since copolymers P3 and **P4** are partially soluble in THF, only the molecular weights of the THF soluble parts were measured and the corresponding molecular weights were measured as  $M_n = 4260$  for P3 ( $M_w/M_n = 1.43$ ) and  $M_{\rm n} = 3980$  for P4  $(M_{\rm w}/M_{\rm n} = 1.38)$ . The actual molecular weights of these copolymers should be higher than these measured values because of the insolubility of the parts with higher molecular weights. Although the results cannot give accurate information on molecular weights of the polymers they convince us the polymeric structure of the obtained products. Thermogravimetric analysis (TGA) of all the copolymers was carried out under nitrogen atmosphere at a heating rate of 5 °C/min. Copolymers P1 and P2 are found to be thermally stable up to  $\sim 270$  °C whereas the thermal decomposition starts above 300 °C for copolymers P3 and P4. TGA curves of copolymers P1 and P3 are shown in Figs. 3 and 4, respectively. DSC studies were performed to observe glass transition temperature  $(T_g)$  of the copolymers. The samples were heated up to 300 °C under nitrogen atmosphere at a heating rate of 5 °C/min. No  $T_g$  or melting point was observed for these copolymers.

### 3. Results and discussion

### 3.1. Optical properties

### 3.1.1. Linear optical properties

The UV-visible absorption and fluorescence emission spectra of the copolymers were recorded both in solution and in thin film, and the corresponding spectral data are summarized in Table 1. The absorption spectra of the polymers in dilute DMF solution are shown in Fig. 5. The absorption maxima of copolymers P1 and P2 are 432 and 421 nm, respectively. These absorption maxima are red shifted compared with those of some thiophene-1,3,4-oxadiazole copolymers [13]. Copolymers P3 and P4 showed absorption maxima at 363 and 358 nm, respectively. The absorption spectra of the polymer thin films (Fig. 6) are similar to those in solutions, indicating that there is no much difference in the conformations of the polymers in the two states. Their optical energy band gaps  $(E_{\alpha})$  were calculated from the absorption edge in the thin films to be 2.04-2.36 eV (Table 1). As shown in Fig. 7, the emissive maxima of the copolymers in dilute DMF solutions are 530 nm for P1, 521 nm for P2, 456 nm for P3 and 452 nm for P4. The stokes shift determined to be 98, 103, 93 and 94 nm for P1, P2, P3 and P4, respectively. The fluorescence emission spectra of these copolymers in thin films are shown in Fig. 8. Copolymers P1 and P2 emit intense green light in the solid state, with emission peaks at 536 and 530 nm for P1 and P2, respectively, whereas P3 and P4 show bluish fluorescence in the solid state. Consequently, the fluorescence spectra of the polymer thin films exhibit a red shift with respect to those obtained from their solutions. This can be attributed to the interchain or/and intrachain mobility of the excitons and excimers generated in the polymer in the solid stated phase. As depicted in Table 1, the UV-visible absorption and fluorescence emission spectra of copolymers P1 and P2 showed a red shift compared with those of P3 and P4. The introduction of 2,5dialkoxybenzene units in place of unsubstituted benzene moiety led to a red shift in the absorption as well as in the emission maxima, which can be attributed to the electron releasing effect of alkoxy groups of the 2,5-dialkoxybenzene units. The fluorescence quantum yields [14] of the copolymers in solution were determined using quinine sulfate as a standard [15]. As shown in Table 1 the quantum yield of the copolymers are in the range of 32-42%. These results indicate that the polymers can be used as light-emitting materials in devices.

### 3.1.2. Non-linear optical properties

Organic materials exhibiting strong non-linear optical (NLO) properties have attracted considerable interest in recent years because of their possible

Fig. 5. UV-visible absorption spectra of **P1-P4** in DMF solutions.

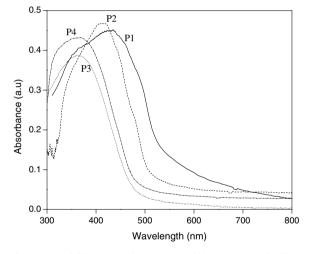


Fig. 6. UV-visible absorption spectra of the polymer thin films.

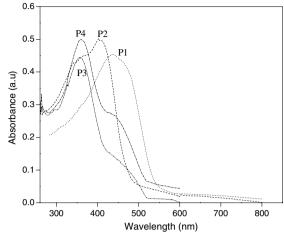
applications in opto-electronic and all-optical devices such as optical limiters, optical switches and optical modulators [16,17]. Conjugated polymers

Table 1

UV-visible absorption maxima, emission maxima and fluorescence quantum yields of the copolymers

Polymer	UV–visible spectroscopy $\lambda_{max}$ (nm)		Fluorescence emission $\lambda_{max}$ (nm)		Optical band gap $E_{\rm g}$	Quantum yield <sup>a</sup>
	Solution	Film	Solution	Film	(eV)	(%)
P1	432	434	530	536	2.04	42
P2	421	424	524	530	2.05	38
P3	363	364	456	482	2.28	34
P4	358	358	452	478	2.36	32

<sup>a</sup> Quantum yield relative to quinine sulfate.  $10^{-5}$  M quinine sulfate in 0.1 M H<sub>2</sub>SO<sub>4</sub>.



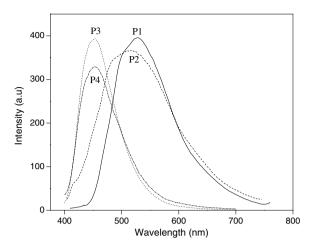


Fig. 7. Fluorescence emission spectra of **P1–P4** in DMF solutions.

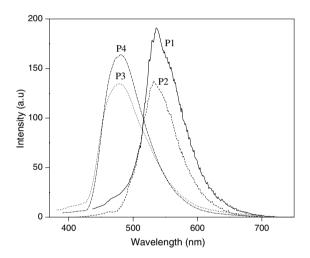


Fig. 8. Fluorescence emission spectra of the polymer thin films.

are a promising class of third-order non-linear optical (NLO) materials because of their potentially large third-order susceptibilities associated with fast response time in addition to their variety, environmental stability and processability [18,19]. Conjugated systems consisting of electron donor and electron acceptor units have showed enhanced third-order optical non-linearity [20,21]. Hence we expected that the newly synthesized polymers (P1–P4) with fully conjugated donor–acceptor arrangement might show good third-order non-linear optical properties due to increase in the  $\pi$ -electron delocalization along the polymer chain. We investigated third-order non-linear optical properties of the copolymers in DMF solution by using single

beam Z-scan technique with a Q-switched Nd:YAG nanosecond laser source at 532 nm. The Z-scan results with and without an aperture indicated that the copolymers exhibit both non-linear absorption and non-linear refractive behavior. The value of third-order non-linear susceptibility  $(\gamma^{(3)})$  is determined to be of the order of  $10^{-12}$  esu for the copolymers. Non-linear refractive index,  $n_2$ , of investigated copolymers is found to be negative and the magnitude is as high as  $10^{-10}$  esu. The non-linear absorption is found to be originating from reverse saturable absorption. The copolymers exhibited good optical limiting properties at 532 nm. The experimental setup used for the measurements and the detailed study of third-order NLO properties of these copolymers will be discussed elsewhere.

### 3.2. Electrochemical properties

To study the electrochemical behavior, polymer thin films were coated on glassy carbon (GC) button electrode by evaporating the DMF solution of the polymers. The cyclic voltammetry (CV) was conducted in 0.1 M tetrabutylammoniumperchlorate (TBAPC) solution in acetonitrile at a scan rate of 25 mV/s and the corresponding electrochemical data is summarized in Table 2. The cyclic voltammogram of P1 is shown in Fig. 9a. In positive bias, **P1** showed an oxidation peak at +1.71 V. This value is higher when compared with other conjugated polymers. The high oxidation potential implies that within a solid state device, the copolymer may posses good hole blocking properties. In negative bias, two distinct irreversible reduction peaks at -1.01and -1.84 V are observed. The two-step reduction process can be assigned to the n-doping of two different heteroaromatic rings. This is in contrast to PPV and PT, where the two-step reduction process has rarely been observed [22]. However, in conjugated heteroaromatic alternating copolymers, such as poly(furangunoxaline)s, and poly(phenylene-1.3.4-oxadiazole)s, a main peak with a shoulder in the cyclic voltammogram has been observed [23,24]. Copolymer P2 exhibited similar redox behavior and the corresponding cyclic voltammogram is shown in Fig. 9b. In case of P3 and P4 a reduction peak was observed at around -1.6 V in the cathodic sweep. These reduction potentials are lower than those of 2-(4-biphenyl)-5-(4-tert-butylphenyl)-1,3,4-oxadiazole (PBD) [6,25], one of the most widely used electron-transporting materials, and are comparable with those of some good

Table 2 Electrochemical potentials and energy levels of the copolymers

Polymer	$E_{\rm oxd}$ (V)	$E_{\rm red}$ (V)	HOMO (eV)	LUMO (eV)	$E_{\rm g}~({\rm eV})$	$\Delta E_{\rm h}~({\rm eV})$	$\Delta E_{\rm e}~({\rm eV})$	$\Delta E_{\rm e} - \Delta E_{\rm h} ~({\rm eV})$
P1	1.71	-1.84, -1.01	-5.26	-3.31	1.95	0.46	0.99	0.53
P2	1.73	-1.81, -1.01	-5.34	-3.32	2.02	0.54	0.98	0.44
P3	1.48	-1.61	-5.58	-3.31	2.27	0.78	0.99	0.21
P4	1.50	-1.58	-5.62	-3.28	2.34	0.82	1.02	0.2

electron-transporting materials [6]. In anodic sweep, the copolymers showed an oxidation peak at around +1.26 V, which are comparable with those of some donor-acceptor copolymers containing thiophene and oxadiazole units [13]. The cyclic voltammogram of P3 is shown in Fig. 9c. The onset potentials of n-doping and p-doping processes can be used to estimate the highest occupied molecular orbital (HOMO) and lowest unoccupied molecular orbital (LUMO) energy levels of a conjugated polymer [26]. According to the equations reported by de Leeuw et al.,  $E_{\text{HOMO}} = -[E_{(\text{onset})}^{\text{ox}} + 4.4 \text{ eV}]$  and  $E_{\text{LUMO}} = -[E_{(\text{onset})}^{\text{red}} + 4.4 \text{ eV}]$ , where  $E_{(\text{onset})}^{\text{ox}}$  and  $E_{(onset)}^{red}$  are the onset potentials vs. SCE for the oxidation and reduction processes of a polymer, respectively. The HOMO energy levels of copolymers P1-P4 are estimated to be -5.26, -5.34, -5.58 and -5.62 eV, respectively. It can be seen that copolymers P1 and P2 posses higher-lying HOMO energy levels compared with those P3 and **P4** probably due to the electron releasing effect of additional alkoxy groups of 2,5-dialkoxybenzene units. The HOMO energy levels of P3 and P4 are almost the same as that of poly(cyanoterphthalylidene) (CN-PPV), indicating that the polymers have similar hole-injection ability with CN-PPV when they are used in PLEDs. However all these values are higher than that of PPV [27] and other p-type conjugated polymers. This could be due to the introduction of 1,3,4-oxadiazole units along polymers' backbone, which unavoidably increases the energy barrier for hole-injection as observed in some PPV-1,3,4-oxadiazole based copolymers. The LUMO energy levels of polymers P1-P4 are estimated to be -3.31, -3.32, -3.31 and -3.28 eV, respectively. These values are lower than those of PPV and other conjugated polythiophenes. Further, the values are lower than those of CN-PPV, (-3.02 eV) and some poly(aromatic oxadiazole)s (-2.8 to -2.9 eV) [28], indicating that these copolymers have better electron-injection ability when they are used in PLEDs. A similar trend has been observed in some p-n diblock copolymers containing alternating electron donor and acceptor units [29]. Hence the high electron affinities of polymers **P1–P4** may be attributed to the incorporation of electron deficient oxadiazole moiety and also the alternating p- and n-type arrangement along the polymers' backbone. However, the LUMO energies of these copolymers are comparable with those of some polyfluorene derivatives containing electron deficient 2-pyran-4-ylidene-malononitrile moiety [30]. The band gaps of the copolymers were estimated from the onset potentials of oxidation and reduction processes and the corresponding values are tabulated in Table 2. The values are quite close to those obtained by the optical method.

The energy barriers between the emitting polymers and electrodes can be estimated by comparing the work functions of the electrodes with the HOMO and the LUMO energy levels of emitting polymers. Thus, the hole-injection barrier is  $\Delta E_{\rm h} = E_{\rm HOMO} - 4.8 \text{ eV}$ , where 4.8 eV is the work function of the ITO anode and the electron-injection barrier is  $\Delta E_e = 4.3 - E_{LUMO} eV$ , where 4.3 eV is the work function of aluminum cathode. The difference between the electron- and hole-injection barriers  $(\Delta E_{\rm e} - \Delta E_{\rm h})$  is a useful parameter for evaluating the balance in electron and hole injection. Lower  $(\Delta E_{\rm e} - \Delta E_{\rm h})$  values indicate improved injection balance of electrons and holes from the cathode and anode, respectively. The band structures of polymers P1-P4 are depicted in Fig. 10 and the barrier energies are listed in Table 2. It is evident from Table 2 that there is no much difference in  $\Delta E_{\rm e}$  values among the copolymers. This is understood from the fact that all the copolymers contain 1,3,4-oxadiazole as the electron-transporting unit. Moreover, these values are lower than those of PPV and other conjugated p-type polymers indicating that the oxadiazole groups tend to decrease the barrier for electron-injection and thus enhances the electron transporting properties of the corresponding polymers. Copolymers P1 and **P2** show lower  $\Delta E_{\rm h}$  values compared with those of P3 and P4, due to electron releasing alkoxy groups

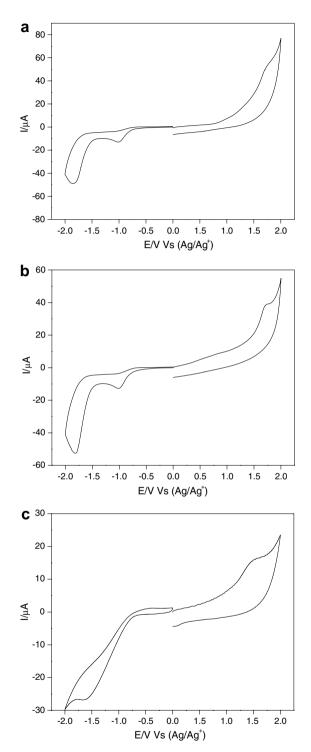


Fig. 9. Cyclic voltammograms of (a) **P1**, (b) **P2** and (c) **P3** in 0.1 M TBAPC in acetonitrile at a scan rate of 25 mV/s.

of 2,5-dialkoxybenzene units. The barrier is lowest for P1 (0.46 eV) and highest for P4 (0.82) among

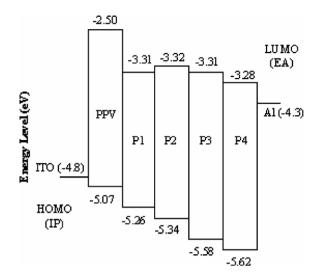


Fig. 10. Band diagrams of **P1–P4** as determined from the electrochemical data. The band structure of **PPV** is given for comparison.

the copolymers. All these values are higher than that of PPV (0.3 eV) [28] which could be due to the introduction of 1,3,4-oxadiazole units along polymers' backbone. However these values are lower than those of PBD [31], bathocuproine [32], and tris(8hydroxyquinoline) aluminum (Alq<sub>3</sub>) [33], which are widely used as electron transport hole blocking (ETHB) materials. The barrier energy difference  $(\Delta E_{\rm e} - \Delta E_{\rm h})$  is the highest for **P1** and the lowest for P4 among the copolymers. These results suggest that the copolymers are expected to provide enhanced charge-transporting properties for the development of efficient PLEDs. The study reveals that donor-acceptor structure could be a promising molecular design for synthetically tuning HOMO and LUMO energy levels of conjugated polymers.

### 4. Conclusions

Both p- and n-dopable conjugated copolymers based on 3,4-dialkoxythiophene and 1,3,4-oxadiazole units have been synthesized using precursor polyhydrazide route. The copolymers have well defined structure and displayed good thermal stability. Copolymers containing 2,5-dialkoxybenzene units (**P1**,**P2**) are sparingly soluble in common organic solvents like THF and CHCl<sub>3</sub> whereas copolymers **P3** and **P4** are partially soluble in these solvents. The copolymers showed blue/green fluorescence under the irradiation of UV light. Electrochemical studies reveal that the copolymers possess high-lying HOMO energy levels (from -5.26 to -5.62 eV) and low-lying LUMO energy levels (-3.28 to -3.32 eV) because of the alternate donor and acceptor conjugated units along the polymers' backbone, suggesting that the copolymers are expected to provide enhanced charge-transporting properties for the development of efficient PLEDs. Further, the copolymers exhibited good third-order NLO properties.

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